

Appendix to operating instruction

Rotary blade level indicators Level limit switches for bulk goods



KAMLOK couplings

Level indicator with KAMLOK type coupling For installation of the level indicator into regularly changing vessels or containers for "full" and "empty" messages during filling and emptying.

Quick and easy installation and removal without tools.

Coupling size KAMLOK DN 50 / 2

K-AVKI050IG2 VA Father coupling

for attaching to the vessel

Female blank cap K-AMB050 VA

for proof closure from the vessel

Material 1.4401 / 316

VITON Seal ring

-25 °C ... +150 °C **T**(Process) **Bulk goods temperature**

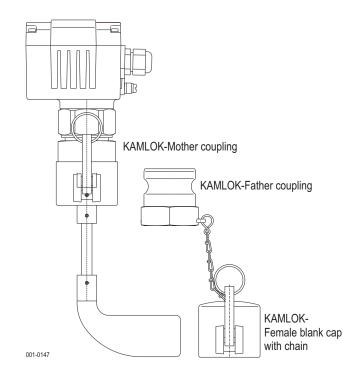
Compressiv strength

of the coupling

-0.9 bar ... 10 bar **p**(Process)

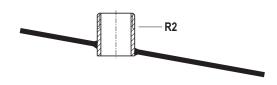
(maximun pressure in the vessel

see on the data plate)



Mounting and handling

1. Weld a nozzle with thread R2 into the container.



- 2. Screw the father coupling onto the nozzle.
- 3. Insert the level indicator with the measuring blade first through the counter coupling and the nozzle into the container.
- 4. Stick the coupling onto the father coupling and clap the lever arms of the mother coupling to the coupling.

Depending on the jib-length of the level indicator it can be shown full or empty.

With short jib = full With long jib = empty

- 5. After filling or emptying, fold out the lever arms of the mother coupling.
- 6. Extract the level indicator from the container.
- 7. Shut the nozzle with the blank cap for the transport.

If the nozzle isnt't be used for the emptying, it can be used for the air supply.

Examples of application

